



# STEAMERS

## HYPERSTEAM PRESSURELESS STACKED STAND-MOUNTED GAS MODEL (2)HY-5G

Steamer shall be a Groen Model HY-5G stainless steel pressureless steamer with a self-contained atmospheric 62,000 BTU/hr gas steam generator.

**CONSTRUCTION:** Steamer cavity and cabinet shall be all stainless steel construction, with removable right and left-side panels providing access to internal components. Steamer door is all stainless steel with a strong continuous hinge and is field-reversible for left or right swing, door shall be air insulated and provided with a one-piece, replaceable seal. Easy-open handle and latch shall provide positive lock and seal when door is pushed or slammed shut. Hidden magnetic door switch cuts power to blower and cuts power to generator when the door is opened. Pan support racks shall be polished stainless steel and removable for easy cleaning. A stainless steel condensate collection tray is positioned under cavity door.

**FINISH:** Cabinet exterior, including door, shall be finished to a #3 uniform finish. Cavity interiors are polished stainless steel. Control panel face plates shall be smudge-resistant polyester film, ensuring maximum ease in cleaning and maintaining an attractive appearance.

**CSA DESIGN CERTIFICATION:** Steamer shall be CSA (formerly AGA) design-certified to ANSI Z83.11.

**SANITATION:** Unit shall be designed and manufactured to meet NSF requirements and be NSF-listed. Unit shall allow operator to delime steam generator through access port on top, without tools or service call. Push button auto-delime feature is standard.

**CONTROLS:** Steamer controls shall include an ON-OFF power button; 60-minute electro-mechanical timer, with continuous steam setting; and READY light which indicates when cavity is ready for steaming. Auto-Delime button initiates delimiting cycle.

**PERFORMANCE FEATURES:** Each steamer shall have a powerful side-mounted blower, which increases steam velocity and provides efficient steam distribution throughout cavity and between loaded pans. Steam generator delivers 12,400 BTU/hr power input per 2-1/2" deep steam pan. Heat-up time to READY shall

be 8-10 minutes or less under normal conditions. Cavity is kept warm and ready for instant steam between loads. No cavity warm up required, after READY light comes on. DELIME indicator light warns operator of need to delime steam generator. Unit will shut off if water level is low. When power switch is turned off, unit automatically blows down the steam generator, to reduce sediment build-up.

**ATMOSPHERIC STEAM GENERATOR:** Each unit shall have a gas-heated, rear-mounted steam generator, to provide atmospheric steam to the chamber at a temperature of approximately 212°F. Each steam generator has an electric water sensor and a 62,000 BTU/hr firing rate per chamber. Standing pilot with easy light electronic ignition standard.

**PAN CAPACITY:**

Pan Size/Type	Per cavity	Total
12 x 20 x 1"	10	20
12 x 20 x 2-1/2"	5	10
12 x 20 x 4"	3	6

**INSTALLATION:** Unit requires gas service (specify natural or propane) via 1/2" NPT gas supply line or approved equivalent. Unit requires two 3/4" NH cold water supply lines: one for treated water and one for untreated water. Unit requires a 2" O.D. free venting drain and two 115 Volt single-phase electric service connections.

**WATER QUALITY REQUIREMENTS:**

<i>Containment</i>	<i>Water Supply</i>
pH	7 to 9
Total Dissolved Solids (TDS)	30 to 60 ppm
Hardness	less than 60 ppm
Chlorine and Chloramine Chlorides	less than .1 ppm
Silica	less than 30 ppm
Undissolved Solids	less than 12 ppm
	less than 5 microns

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PROJECT NAME:	
LOCATION:	
ITEM NO:	
QTY:	
MODEL NO:	
AIA NO:	
SIS NO:	
CSI SECTION:	11400



**OPTIONS/ACCESSORIES:**

- Groen PureSteam™ Water Treatment System
- Single water connection (cold water) adaptor

**ADDITIONAL RESOURCES:**

Request A Quote

Sales Tools

Find A Rep

In order to accurately choose the correct water treatment solution, a water quality test has to be performed. If a "Free Start-up" is requested, the ASA will perform a water quality test and Unified Brands (UB) will be able to suggest the best solution for your water quality. If it isn't, your local manufacturing representative can coordinate this for you.

After the "Free Start-up" is performed, UB will add an additional 1-year parts and labor warranty. If UB suggests a water treatment system, the system is purchased from UB, installed and maintained, water related service issues will be covered for the duration of the warranty period.

**ORIGIN OF MANUFACTURE:**  
Designed and manufactured in the United States.

**SERVICE CONNECTIONS & NOTES:**

- ① DRAIN CONNECTION: 2" [51] TUBE (DRAIN FREE VENTING).
- ② GAS CONNECTION: 1/2"[21] NPT MINIMUM
- ③ TREATED WATER SUPPLY AT 30 TO 60 PSIG WITH A FLOW RATE OF 0.75-1.50 GPM AND WITH A 3/4" NH CONNECTION.
- ④ UNTREATED WATER SUPPLY AT 30 TO 60 PSIG WITH A FLOW RATE OF 0.75-1.50 GPM AND WITH A 3/4" NH CONNECTION.
- ⑤ ONE ELECTRICAL CONNECTION: 7/8"[22] HOLE
- ⑥ MINIMUM REAR AND SIDE CLEARANCES:  
RIGHT SIDE = 2" [51] / 6" [152]  
LEFT SIDE = 2" [51]  
REAR = 6" [152]
- ⑦ DIMENSIONS IN BRACKETS [ ] ARE MM.

PER CAVITY	NATURAL GAS	PROPANE GAS
RECOMMENDED INCOMING GAS FEED RATE	5" WC (1.2 KPa) MIN. 14" WC (3.5 KPa) MAX.	12" WC (3 KPa) MIN. 14" WC (3.5 KPa) MAX.

PER CAVITY	NATURAL GAS	PROPANE GAS
GAS OPERATING PRESSURE	3.2" W.C.	10.5" W.C.
MAX. INPUT BTU/HR	62,000	62,000

